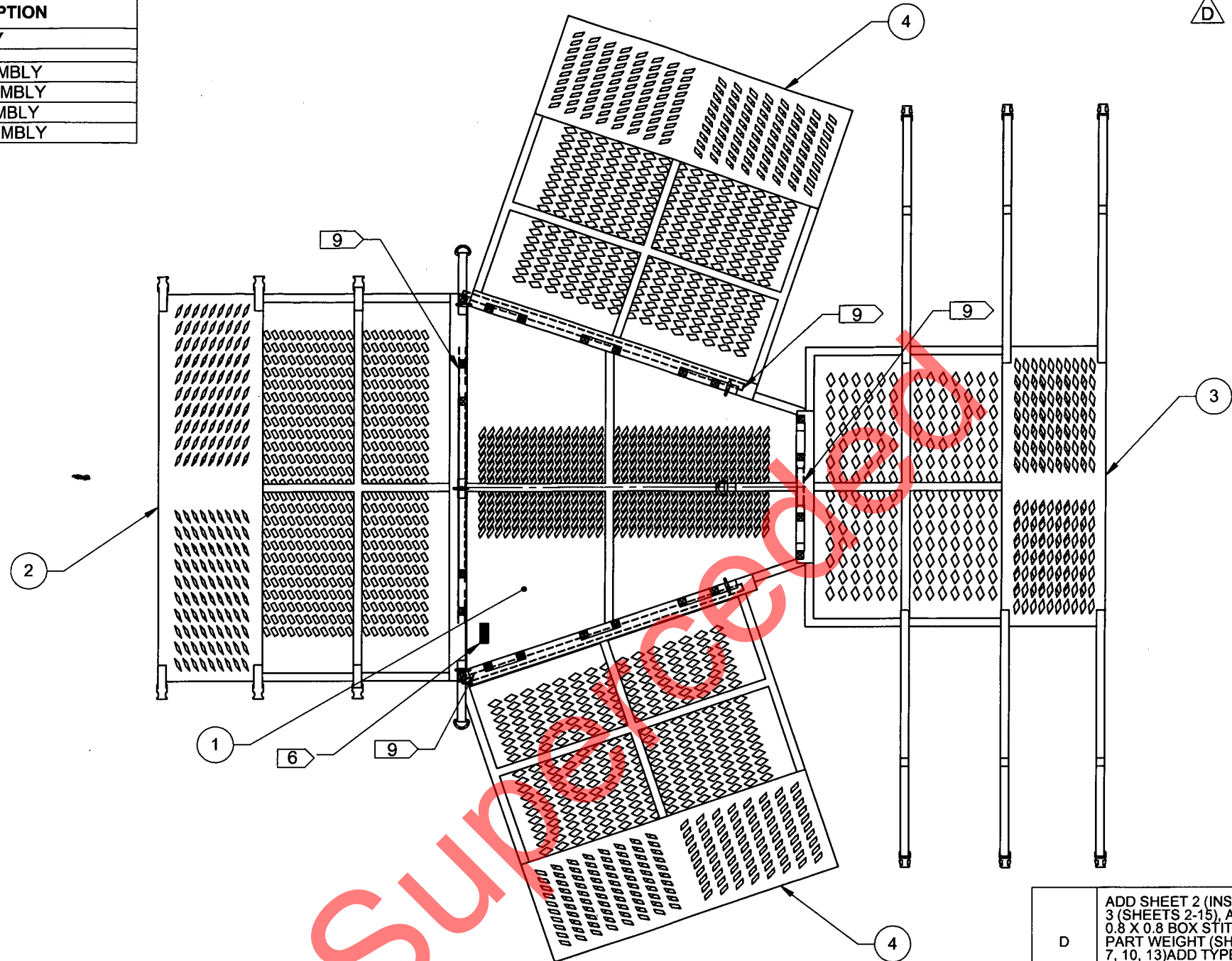


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5366-041	CARGO NET ASSY
1	1	D5366-043	TOP PANEL ASSEMBLY
2	1	D5366-045	FWD PANEL ASSEMBLY
3	1	D5366-047	AFT PANEL ASSEMBLY
4	2	D5366-049	SIDE PANEL ASSEMBLY

TABLE 1:TOLERANCES	RANGE
+/- 0.13	0<2"
+/- 0.25	2<10"
+/- 0.50	10<20"
+/- 0.63	20<40"
+/- 1.5%	>40"
+/- 5°	ANGLES



D5366-041 CARGO NET ASSY

UNDER REVIEW

URF 16-636 WM 16.08.31

NOTES:

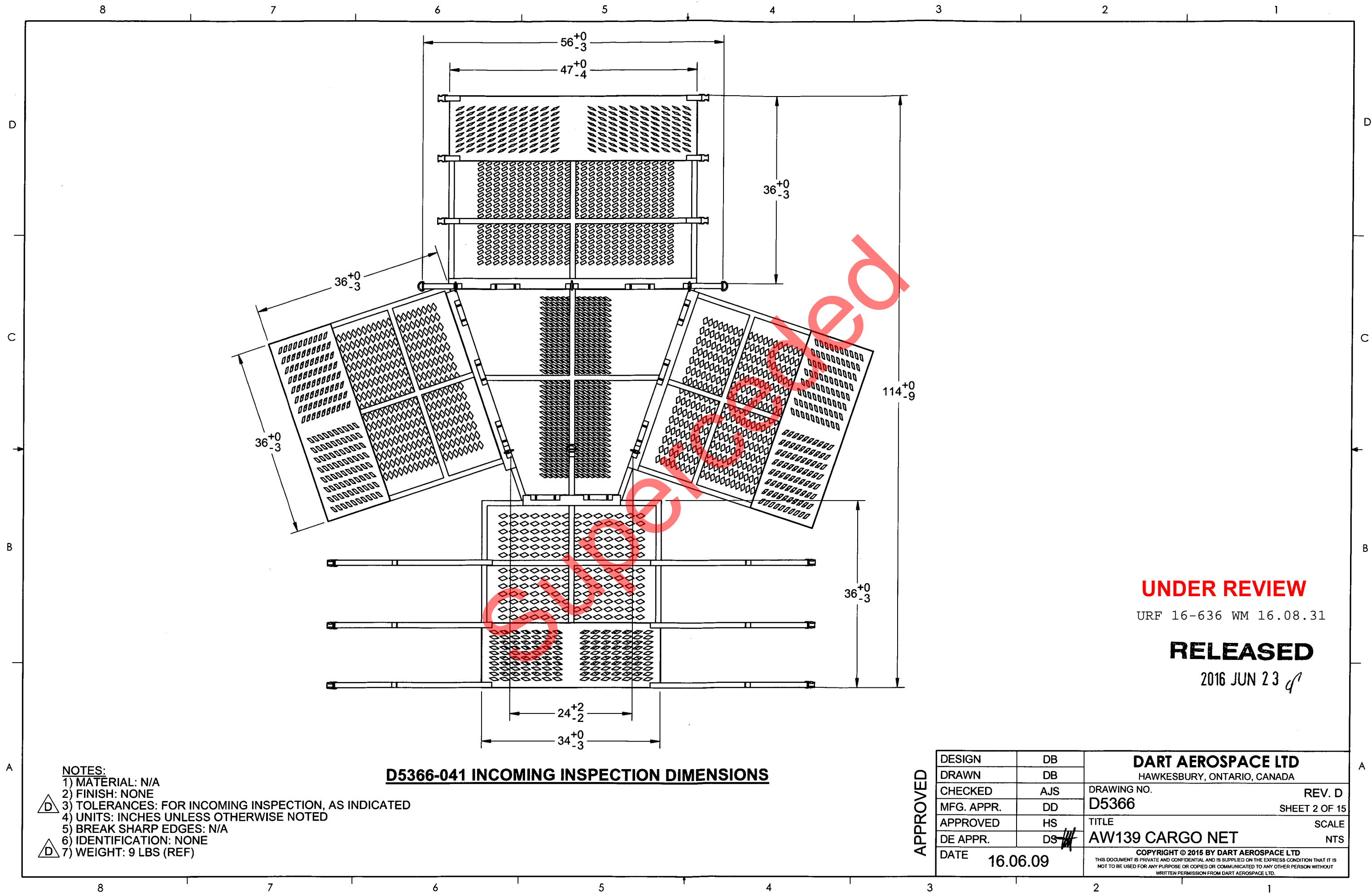
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1 UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: WITH SEWN ON LABEL "DART AEROSPACE LTD P/N D5366-041"
- 7) WEIGHT: 9 LBS (REFERENCE ONLY)
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH 0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
- 9) D5366-045/-047/-049(2) PANEL ASSEMBLIES SEWN TO D5366-043 TOP PANEL ASSY WITH DOUBLE CONTINUOUS STITCH ALONG SEAM, 0.8 SPACING, CENTERED ON WEBBING.

D	ADD SHEET 2 (INSPECTION DIMENSIONS), REVISE NOTE 3 (SHEETS 2-15), ADD TABLE 1: TOLERANCES (SHEET 1), 0.8 X 0.8 BOX STITCH WAS 1.8 X 0.8 (SHEET 4), CORRECT PART WEIGHT (SHEET 1, 2), REMOVE PART WEIGHTS (SH 7, 10, 13)ADD TYPE VIIIb TO 2" WEBBING MATERIAL (SHEET 6), ADDED TOLERANCES TO LOCATION OF D5366-41 ONTO D5366-043 (SHEET 4)	DB	16.06.09
C	MAKE WEIGHTS REFERENCE ONLY(NOTE 7,SH 1,2,6,9,12), ADD D5366-41 CARIBINER STRAP (2 PL, SH 2,3), ADD D5366-5 D RING (2 PL), ADD D5366-21 D RING LOOP (2 PL, SH 2,3)	DB	16.05.19
B	DELETE D5366-141, ADD D5321-5, D5366-21D RING LOOP WAS D5366-21 HANGER LOOP	DB	16.02.08
A	NEW ISSUE	DB	15.11.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D5366	SHEET 1 OF 15
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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2016 JUN 23
ECN16-602

APPROVED



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URF 16-636 WM 16.08.31

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2016 JUN 23 *q*

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: FOR INCOMING INSPECTION, AS INDICATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 9 LBS (REF)

D5366-041 INCOMING INSPECTION DIMENSIONS

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D5366	SHEET 2 OF 15
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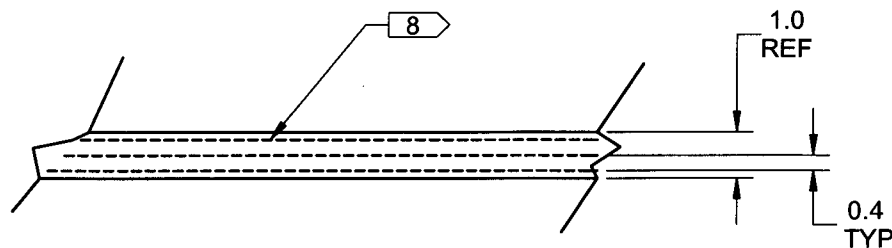
ITEM	QTY -043	P/N	DESCRIPTION
	X	D5366-043	TOP PANEL ASSY
1	8	D5321-5	D RING
2	1	D5366-1	TOP PANEL WEBBING
3	1	D5366-3	TOP PANEL MESH
4	4	D5366-5	LONG LOOP
5	6	D5366-7	SHORT LOOP
6	2	D5366-9	SIDE SEAM
7	1	D5366-11	FWD SEAM
8	1	D5366-13	AFT SEAM
9	4	D5366-21	D RING LOOP
10	2	D5366-41	CARABINER STRAP

D

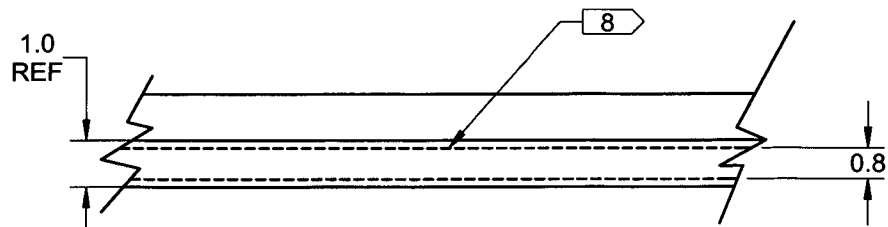
C

B

A

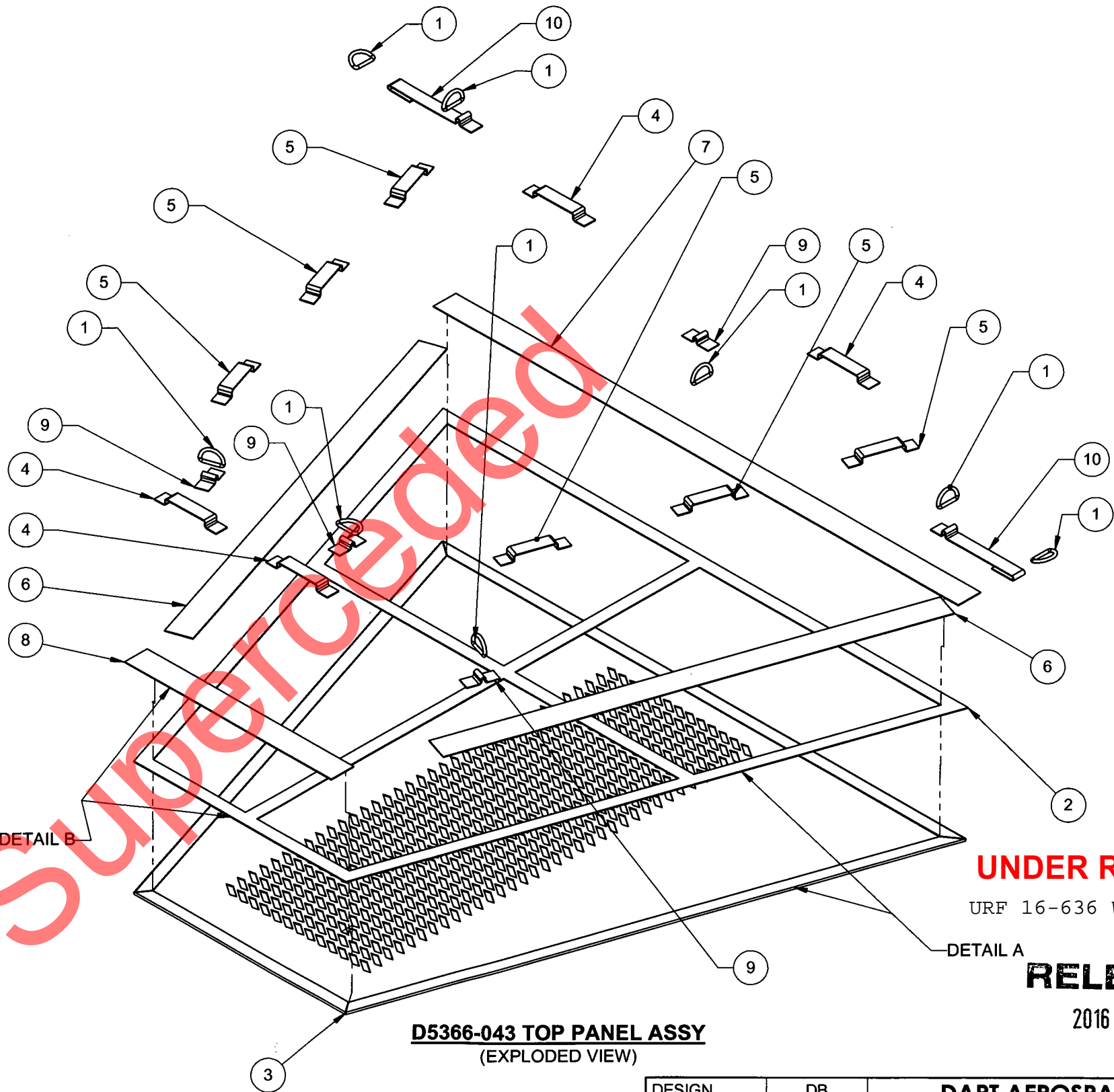


DETAIL A: TYPICAL MESH-TO-WEBBING STITCH PATTERN



DETAIL B: TYPICAL SEAM-TO-WEBBING STITCH PATTERN
(SHOWN FROM UNDERSIDE OF WEBBING, MESH REMOVED)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH 0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS



D5366-043 TOP PANEL ASSY
(EXPLODED VIEW)

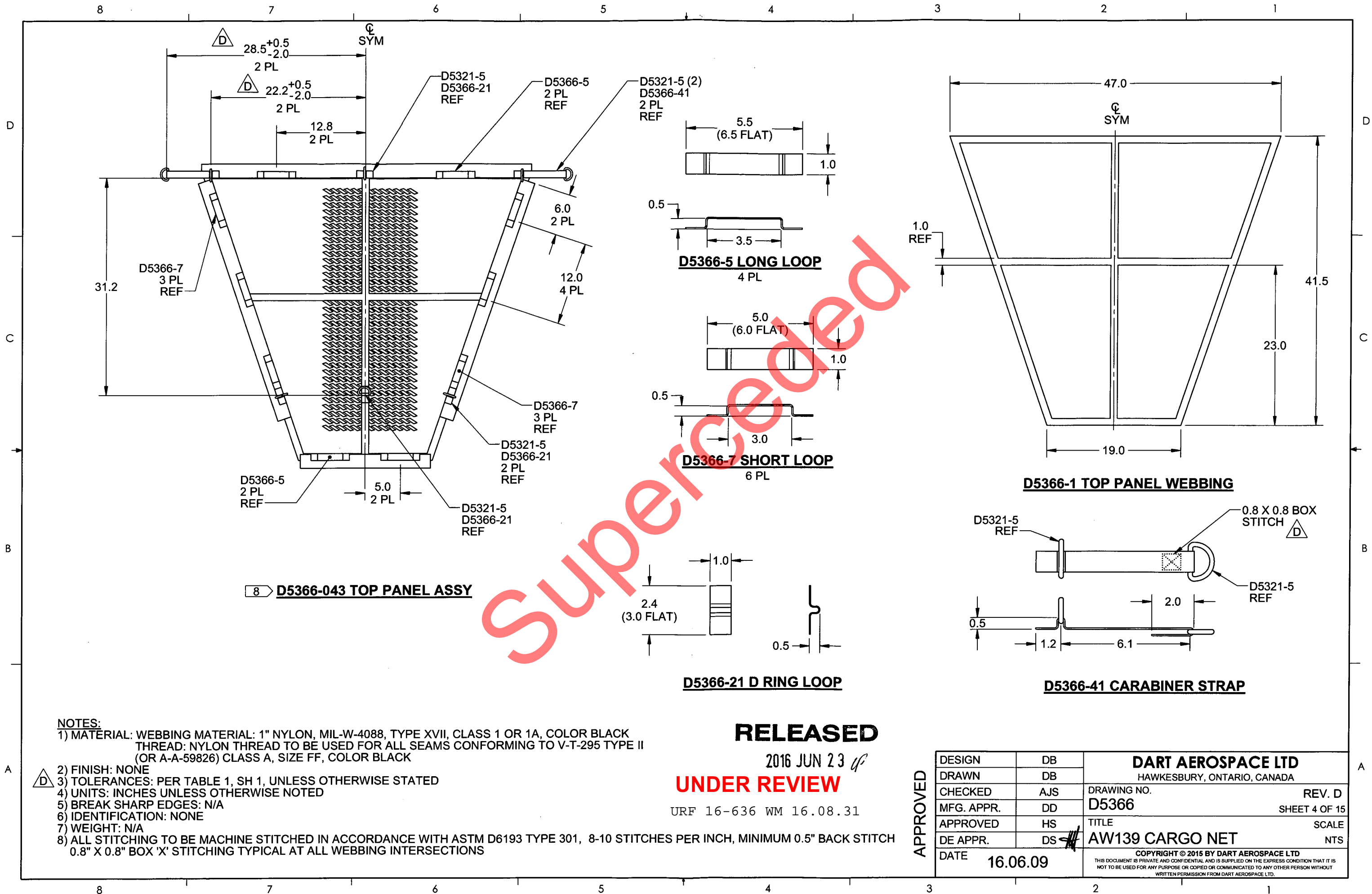
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	DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	AJS	DRAWING NO.	REV. D
	MFG. APPR.	DD	D5366	SHEET 3 OF 15
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NOTES:

1) MATERIAL: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK

2) FINISH: NONE

3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: NONE

7) WEIGHT: N/A

8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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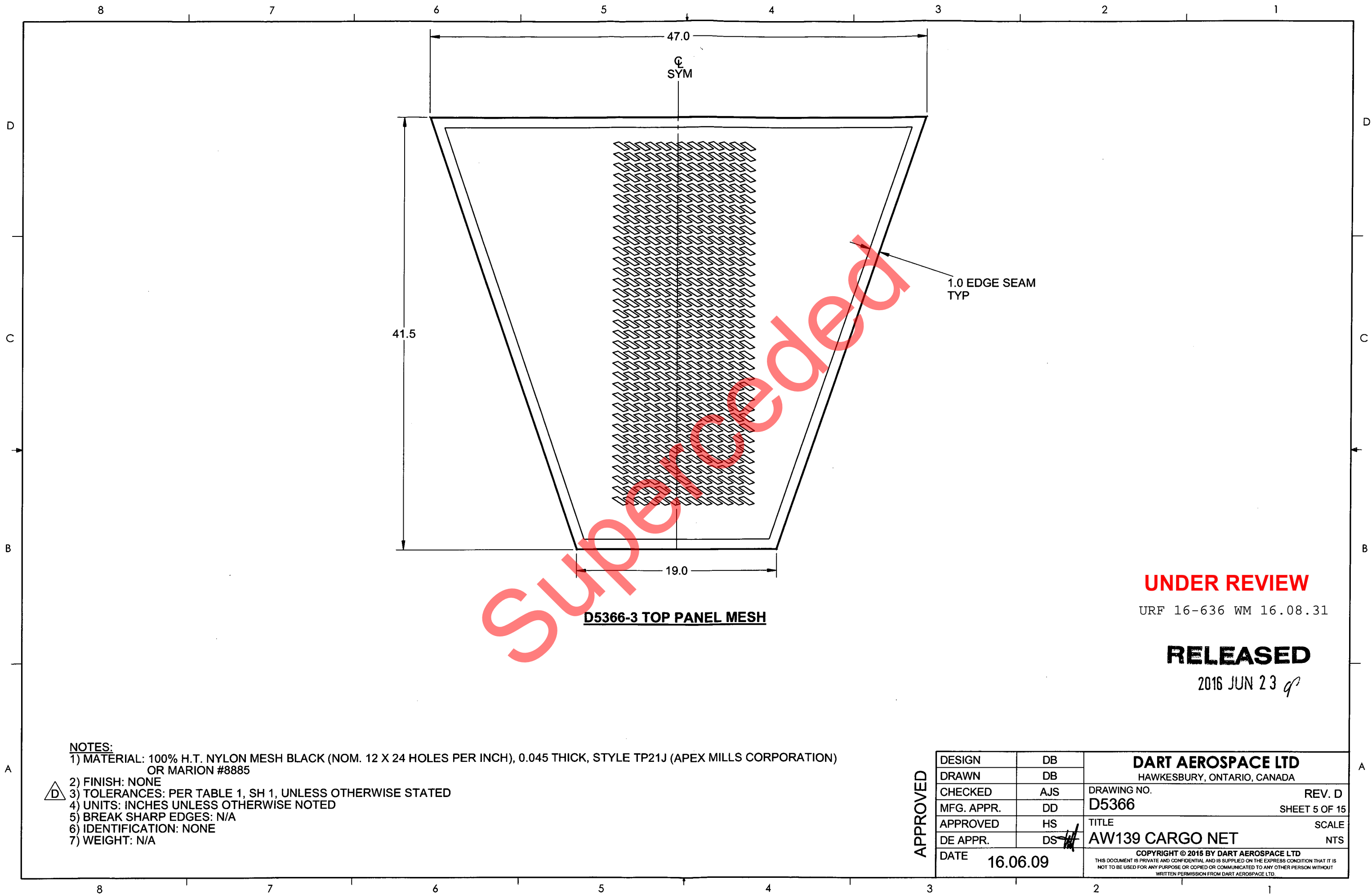
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CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D5366	SHEET 4 OF 15
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D5366-3 TOP PANEL MESH

UNDER REVIEW

URF 16-636 WM 16.08.31

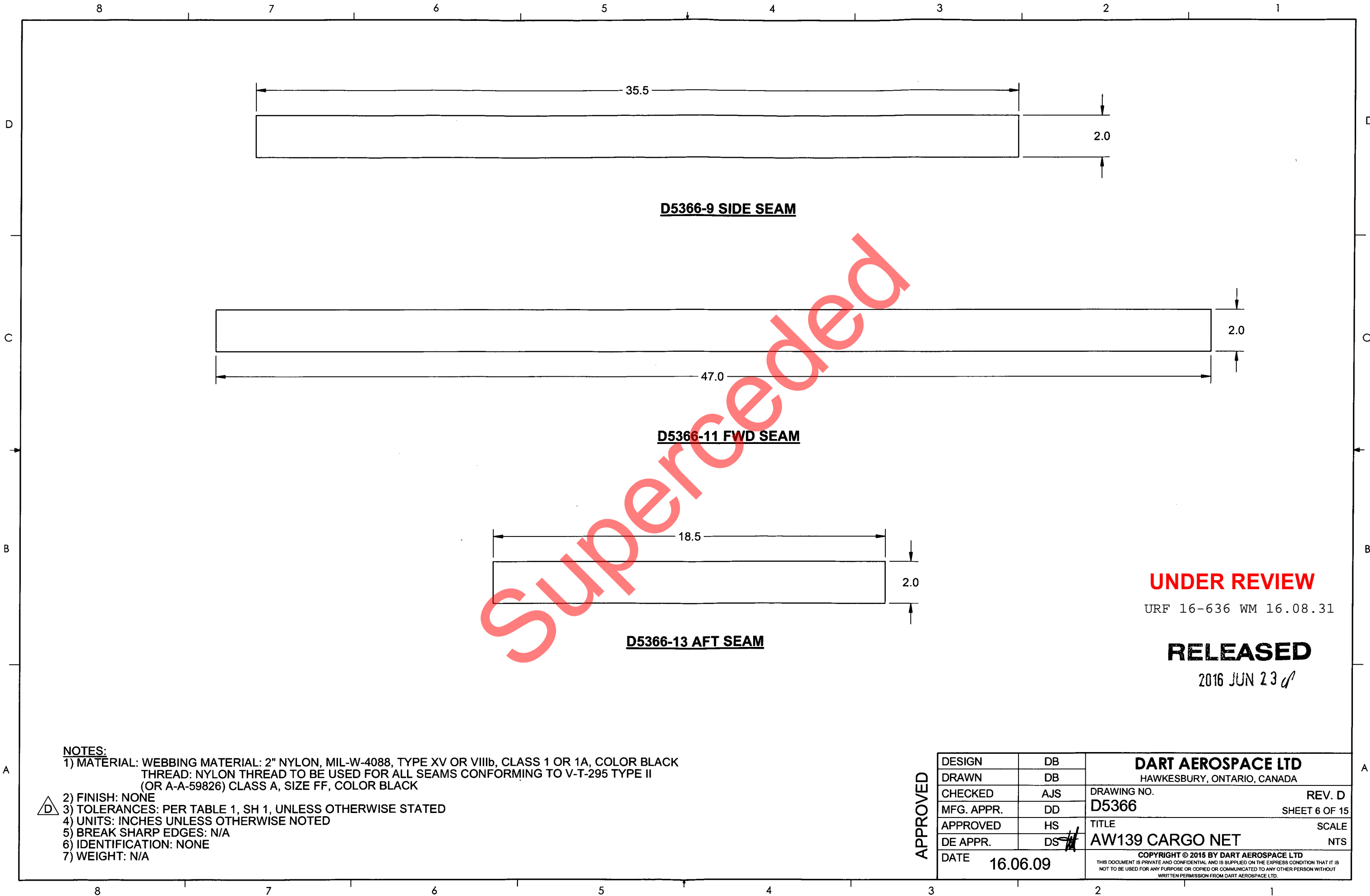
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2016 JUN 23 *q*

- NOTES:
- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D5366	SHEET 5 OF 15
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D5366-9 SIDE SEAM

D5366-11 FWD SEAM

D5366-13 AFT SEAM

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URF 16-636 WM 16.08.31

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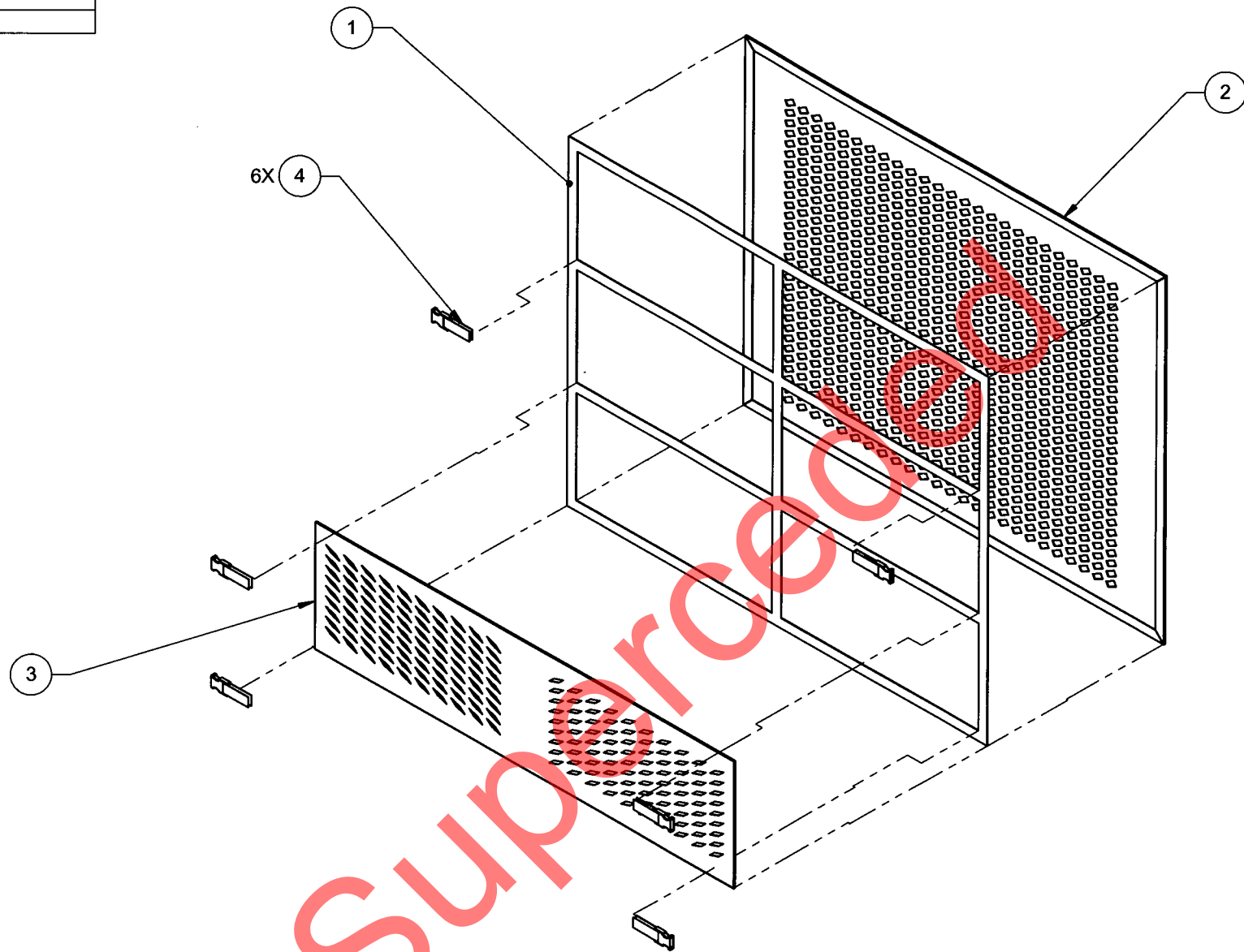
NOTES:

- 1) MATERIAL: WEBBING MATERIAL: 2" NYLON, MIL-W-4088, TYPE XV OR VIIIb, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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ITEM	QTY -045	P/N	DESCRIPTION
	X	D5366-045	FWD PANEL ASSY
1	1	D5366-15	FWD PANEL WEBBING
2	1	D5366-17	FWD PANEL MESH
3	1	D5366-19	FWD PANEL POCKET
4	6	D5366-23	BUCKLE STRAP



D5366-045 FWD PANEL ASSY
(EXPLODED VIEW)

UNDER REVIEW

URF 16-636 WM 16.08.31

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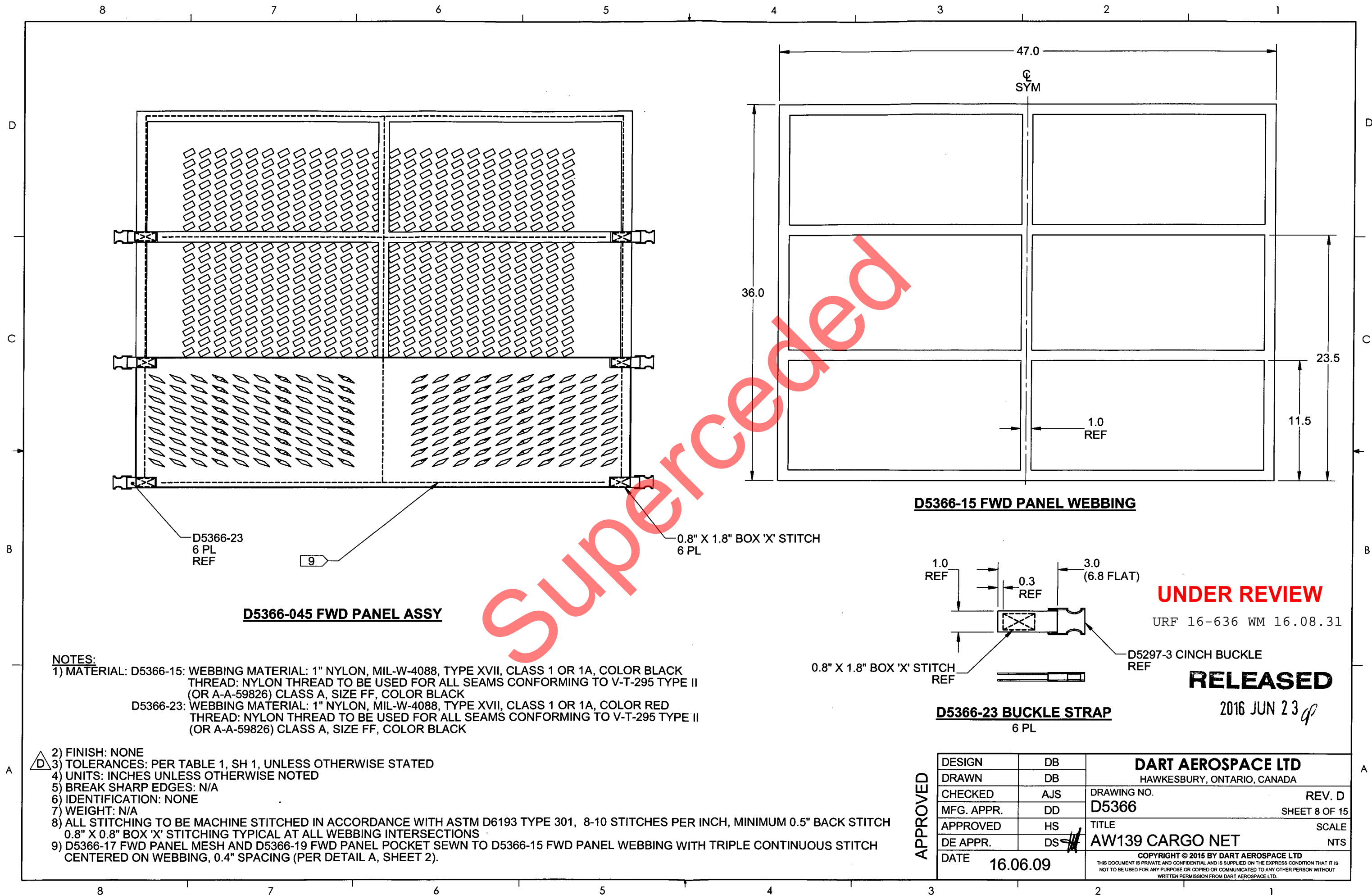
2016 JUN 23 *q*

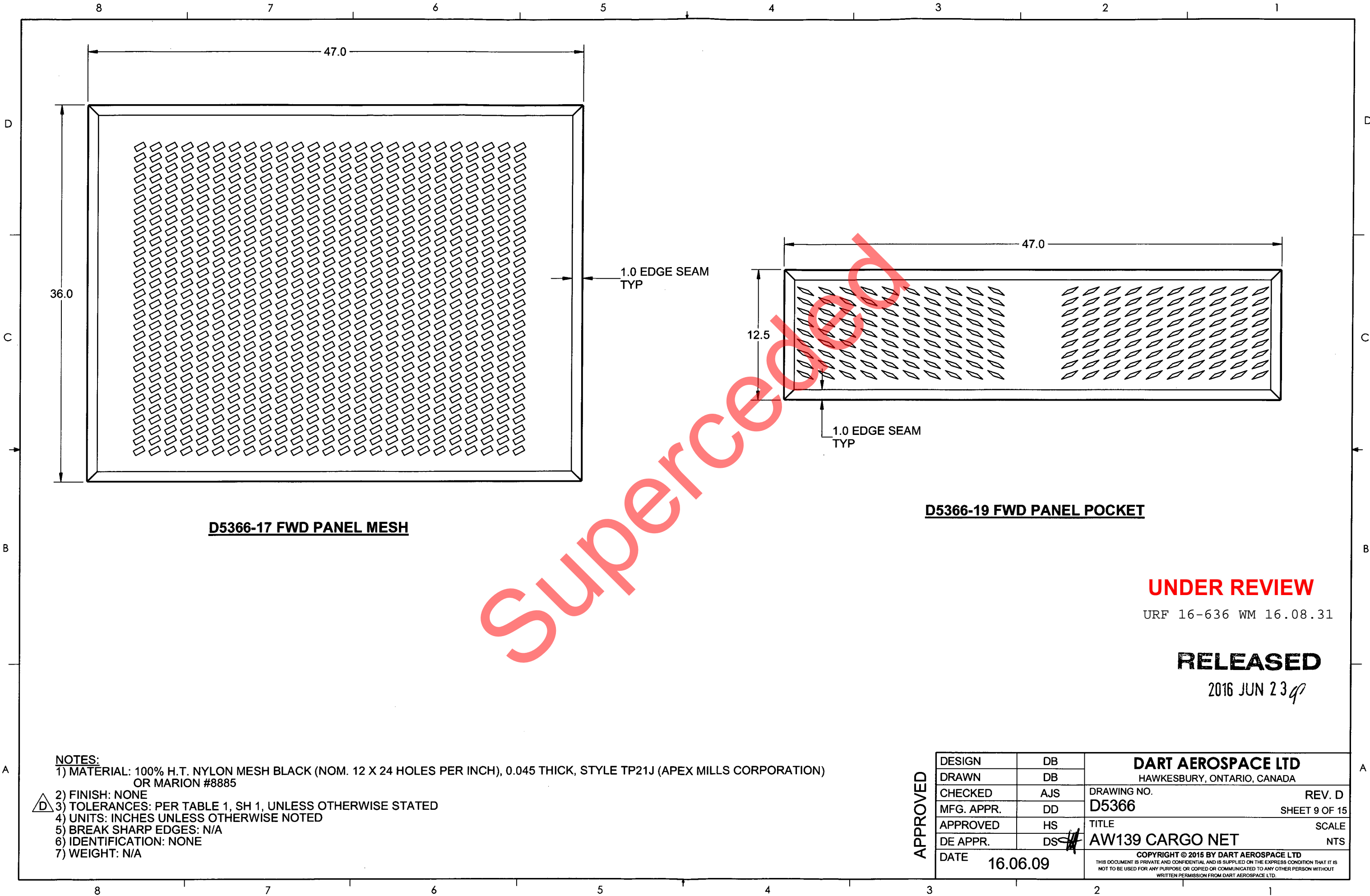
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

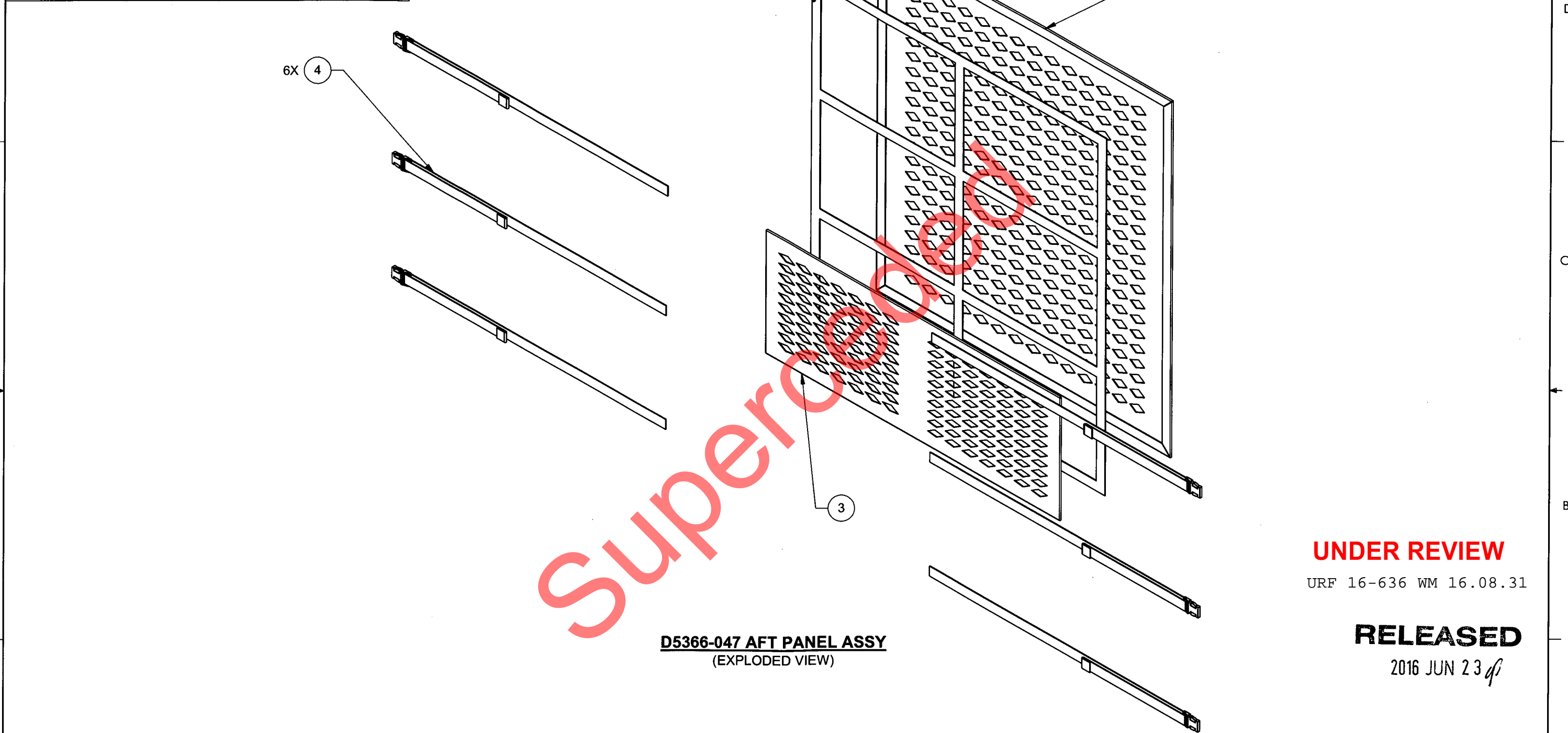
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DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D5366	SHEET 7 OF 15
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ITEM	QTY -047	P/N	DESCRIPTION
	X	D5366-047	AFT PANEL ASSY
1	1	D5366-25	AFT PANEL WEBBING
2	1	D5366-27	AFT PANEL MESH
3	1	D5366-29	AFT PANEL POCKET
4	6	D5366-31	CINCH STRAP



D5366-047 AFT PANEL ASSY
(EXPLODED VIEW)

UNDER REVIEW

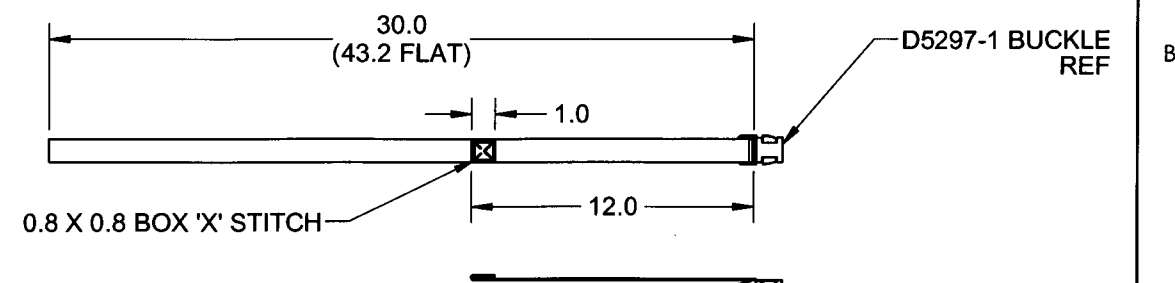
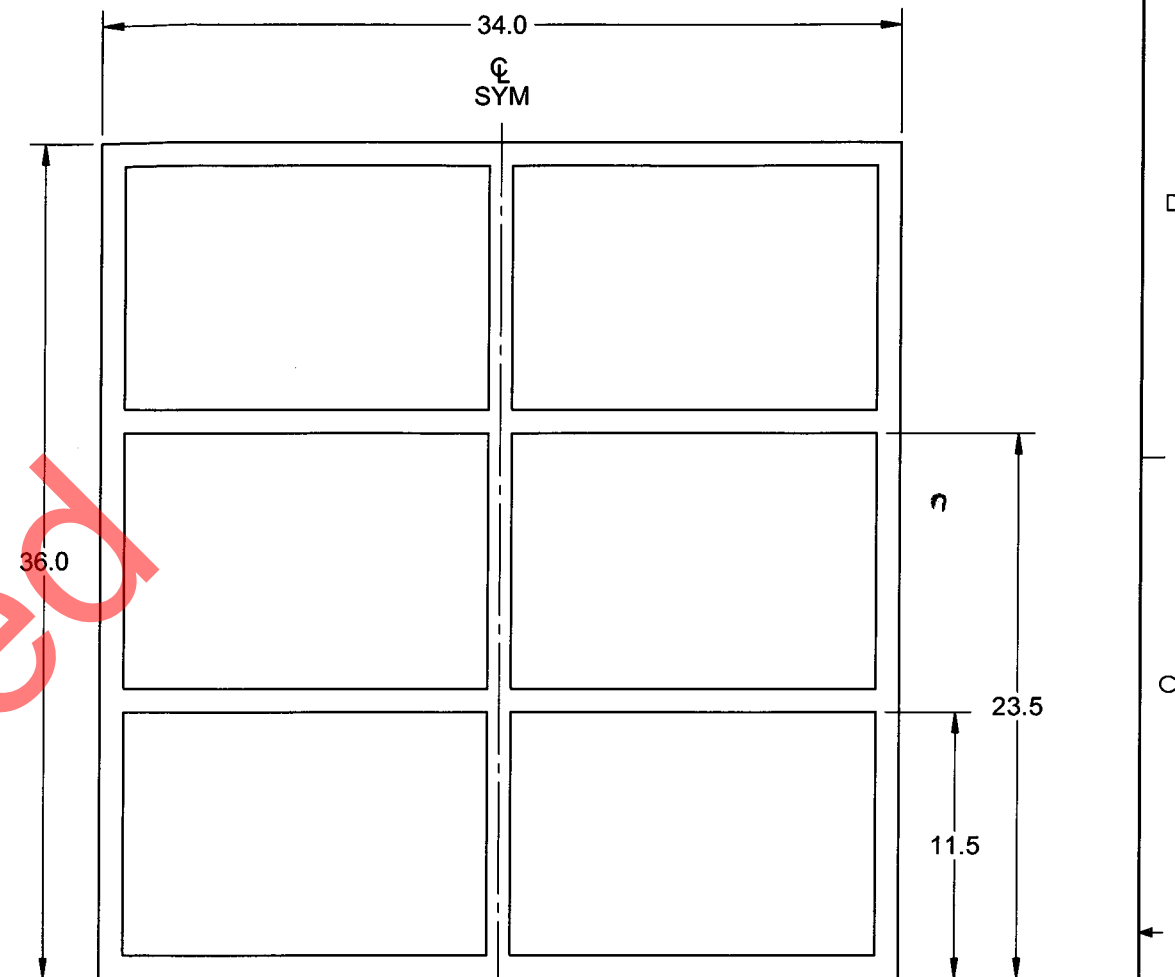
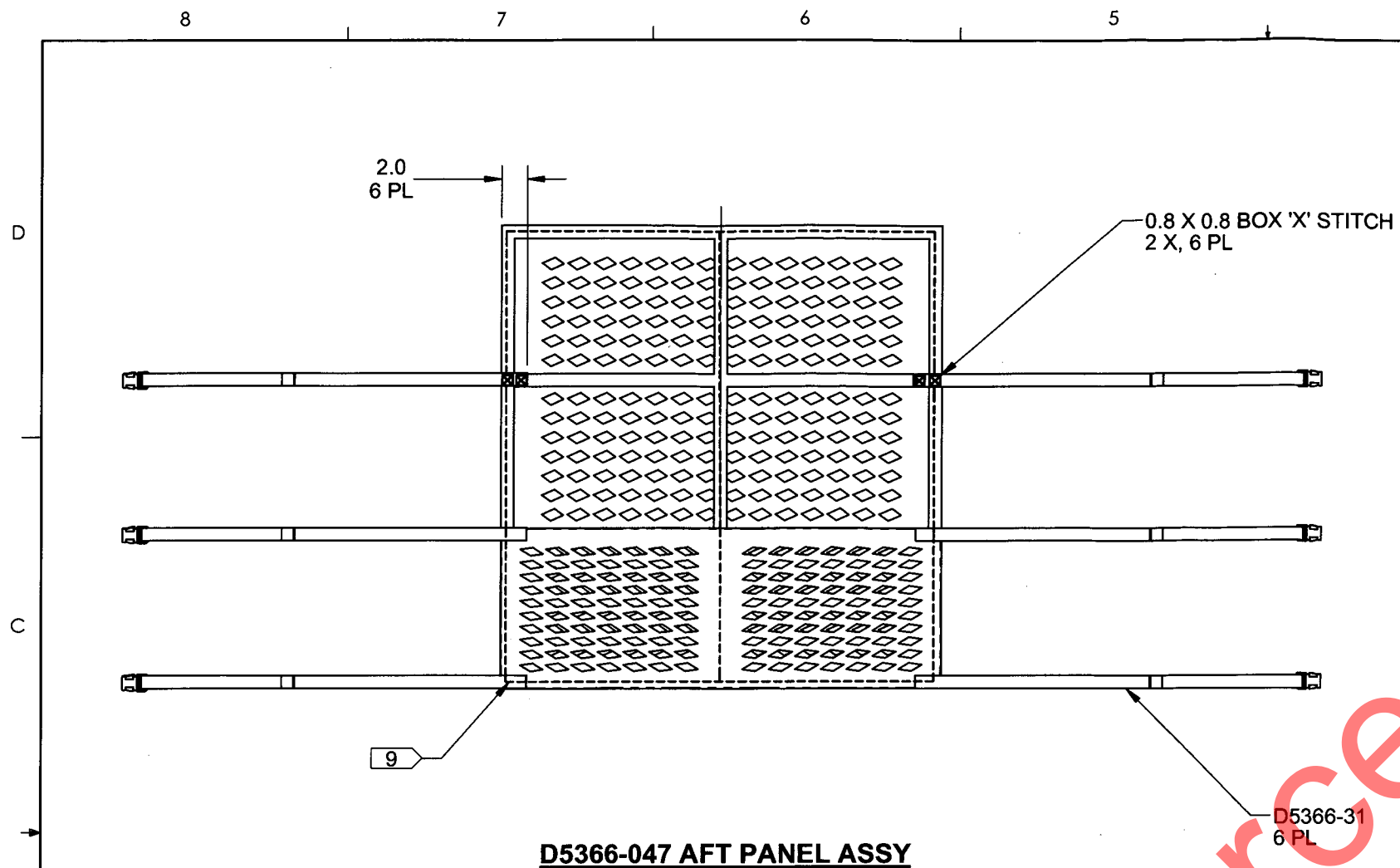
URF 16-636 WM 16.08.31

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2016 JUN 23 *df*

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

APPROVED	DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AJS	DRAWING NO. D5366	REV. D
	MFG. APPR.	DD	SHEET 10 OF 15	
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NOTES:

- 1) MATERIAL: D5366-25: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
D5366-31: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK

- 2) FINISH: NONE
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
- 9) D5366-27 AFT PANEL MESH AND D5366-29 AFT PANEL POCKET SEWN TO D5366-25 AFT PANEL WEBBING WITH TRIPLE CONTINUOUS STITCH
CENTERED ON WEBBING, 0.4 SPACING (PER DETAIL A, SHEET 2).

D5366-31 CINCH STRAP

UNDER REVIEW

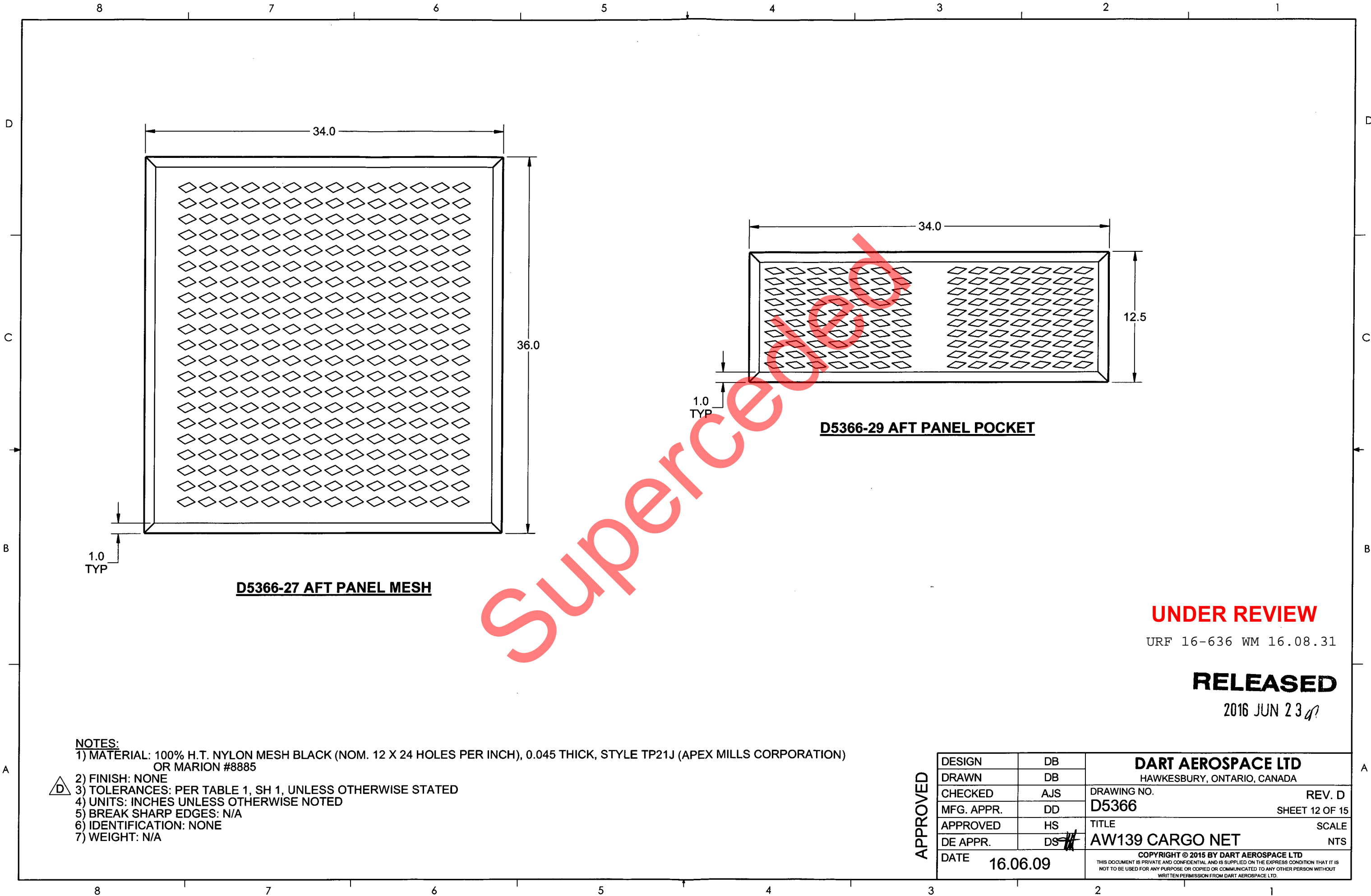
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2016 JUN 23

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DRAWN	DB		
CHECKED	AJS	DRAWING NO. D5366	REV. D
MFG. APPR.	DD	SHEET 11 OF 15	
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D5366-27 AFT PANEL MESH

D5366-29 AFT PANEL POCKET

UNDER REVIEW

URF 16-636 WM 16.08.31

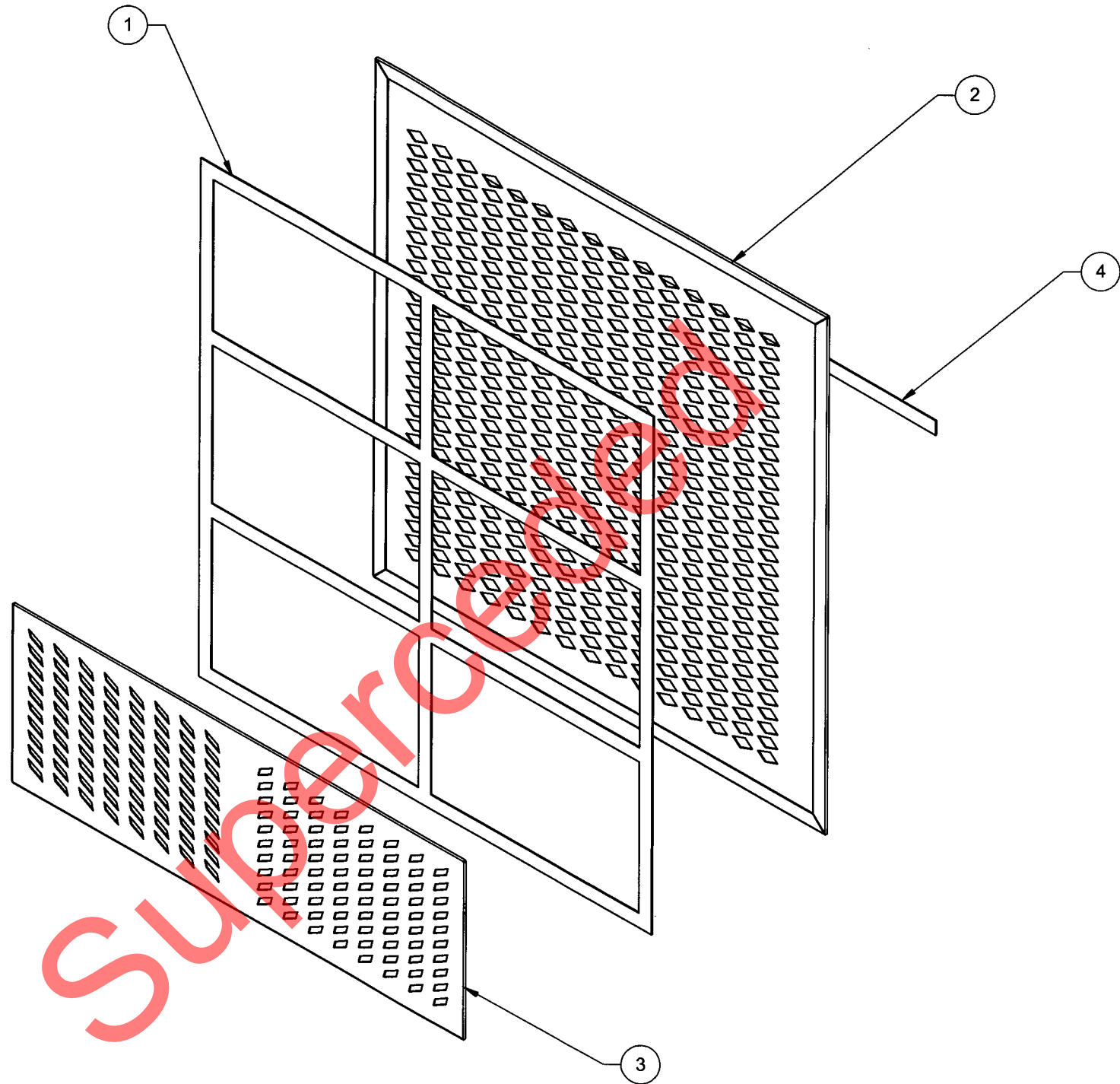
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2016 JUN 23

- NOTES:**
- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

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	DRAWN	DB		
	CHECKED	AJS	DRAWING NO.	REV. D
	MFG. APPR.	DD	D5366	SHEET 12 OF 15
	APPROVED	HS	TITLE	SCALE
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ITEM	QTY -049	P/N	DESCRIPTION
	X	D5366-049	SIDE PANEL ASSY
1	1	D5366-33	SIDE PANEL WEBBING
2	1	D5366-35	SIDE PANEL MESH
3	1	D5366-37	SIDE PANEL POCKET
4	1	D5366-39	DOOR STRAP



D5366-049 SIDE PANEL ASSY
(EXPLODED VIEW)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

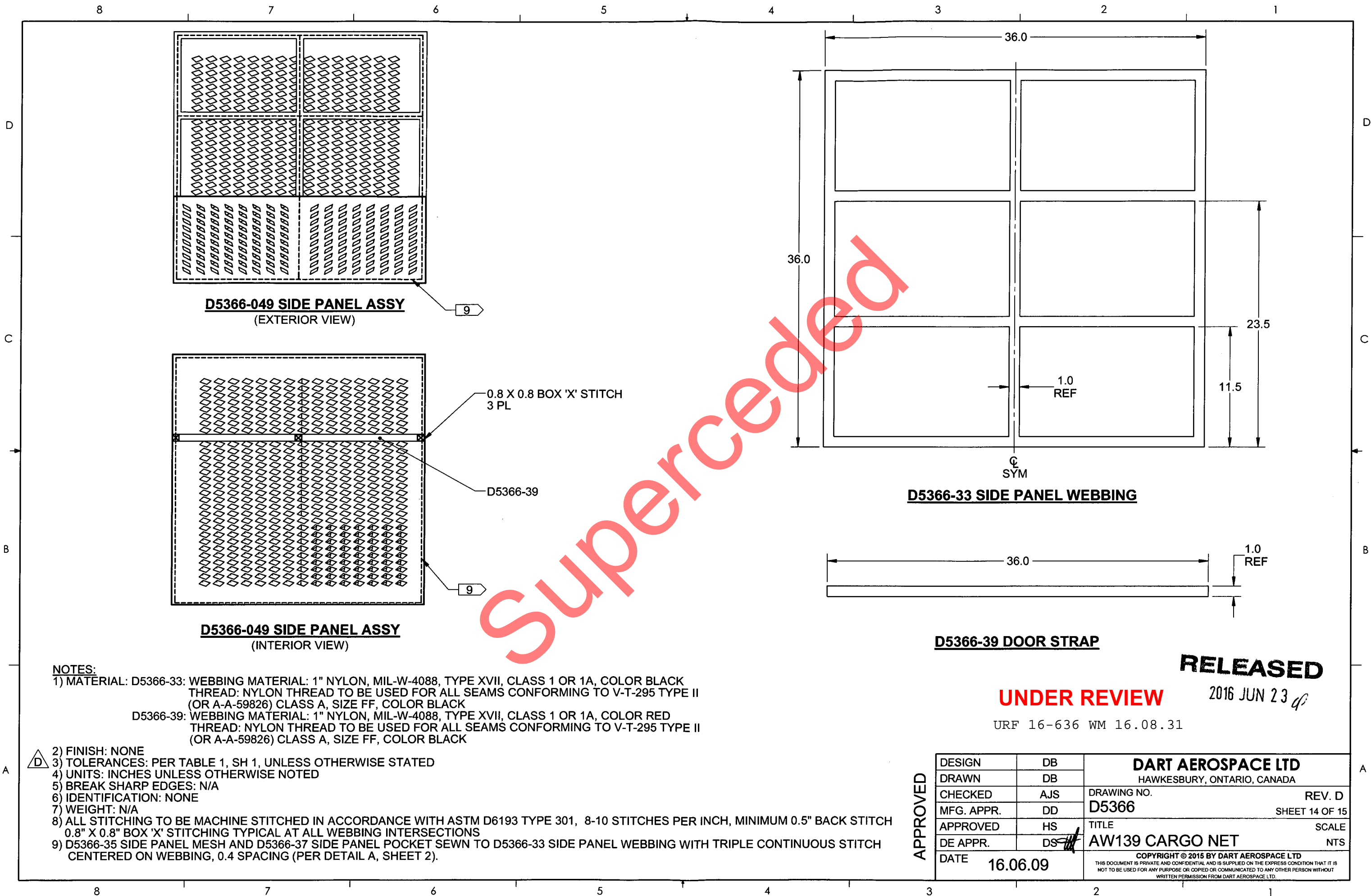
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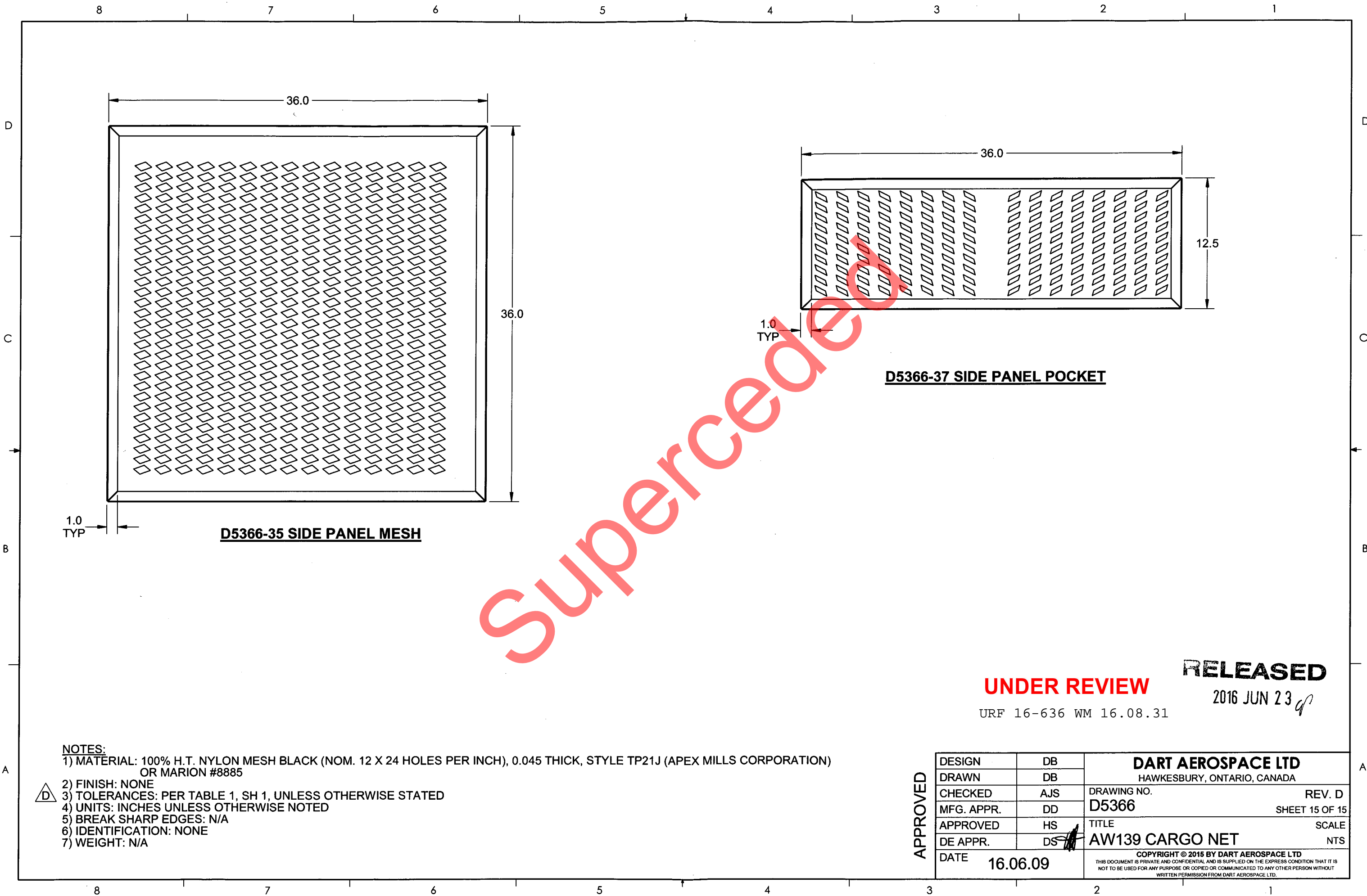
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CHECKED	AJS	DRAWING NO. D5366	REV. D
MFG. APPR.	DD	SHEET 13 OF 15	
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D5366-35 SIDE PANEL MESH

D5366-37 SIDE PANEL POCKET

- NOTES:
- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER TABLE 1, SH 1, UNLESS OTHERWISE STATED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

UNDER REVIEW **RELEASED**
URF 16-636 WM 16.08.31 2016 JUN 23

APPROVED	DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	DB		
	CHECKED	AJS	DRAWING NO. D5366	REV. D
	MFG. APPR.	DD	SHEET 15 OF 15	
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	AW139 CARGO NET	NTS
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